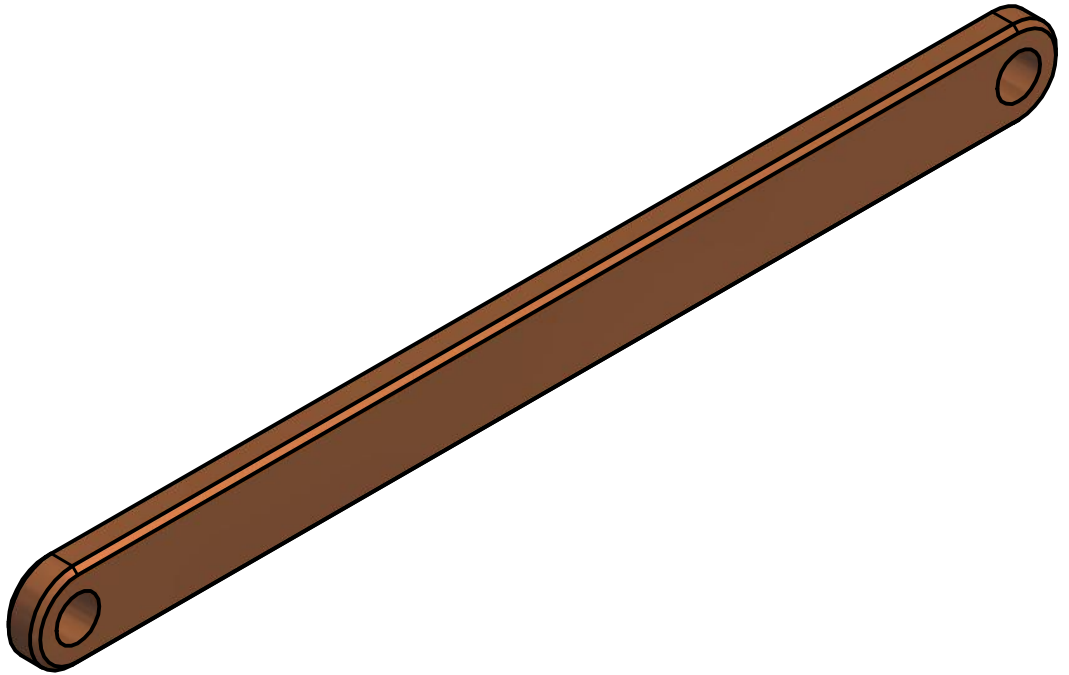
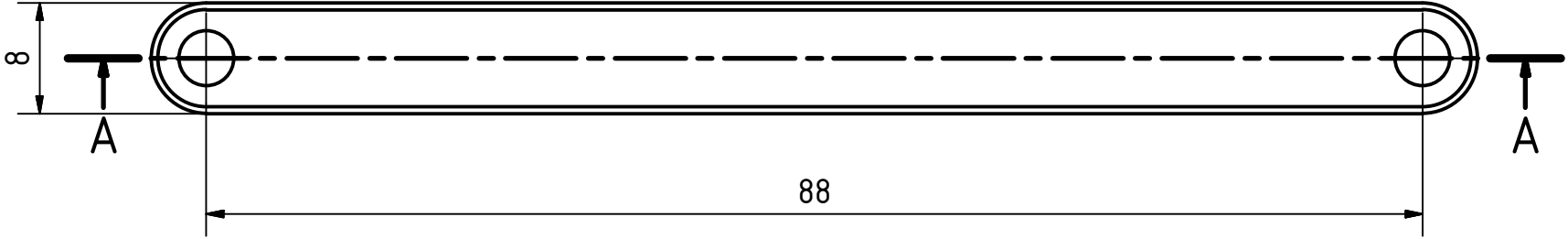
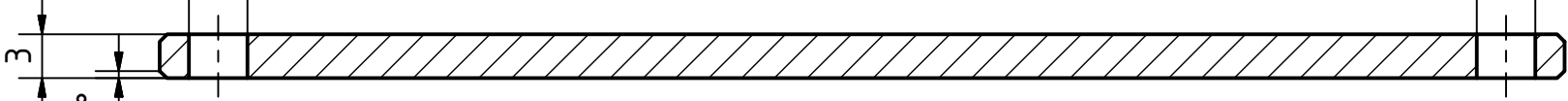


1,6 (✓)

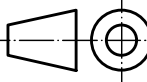
A-A ( 2 : 1 )

Ø4 H8 (+0,02 / -0,00)

Ø4 H8 (+0,02 / -0,00)



Break Sharp Edges: 0,1 mm

Revision	Date	Description				
Engineered by:			Name:	Date:	Scale: 2:1	
		Designer:	Galba, J.	1/12/2010	SheetSize: A3	
		Approved:	Galba, J.	1/12/2010		
Project:					Material: Copper Alloy	
Miniature Model Steam Engine					Total Mass: 0.016 kg	

Title: Horizontal Beam Engine with Centrifugal Pump Valve Linkage					
---	--	--	--	--	--

Corresponding symbols								
Roughness Classes ( NBN 88-02 ) ( ISO 1302 )								
Roughness Value "Ra" in µm ( NBN 88-02 ) ( ISO 1302 )								
Allowable deviations for dimensions without tolerance indication (machined surfaces)								
Accuracyclass (ISO 2768.1)	For measurements ( deviations in mm )							
	Dimensions in mm							
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000
f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

	Drawingnumber:	Sheet: 0001
	Design State: Released	Drawing made with autodesk Inventor Revisions only permitted by CAD

This document is for educational purposes only and property of Inventor Wizard. It shall not without our permission be altered, copied, used for manufacturing or communicated to any other person or company.